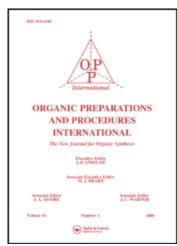
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# STUDIES ON POSITIONAL PROTECTIVE GROUPS. VI. THE PREPARATION OF 2,6-DICHLORO- AND 2,6-DIBROMOPHENOL FROM THE CORRESPONDING TETRAHALOGEN SUBSTITUTED BISPHENOL

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STUDIES ON POSITIONAL PROTECTIVE GROUPS. VI. THE PRE-PARATION OF 2,6-DICHLORO- AND 2,6-DIBROMOPHENOL FROM THE CORRESPONDING TETRAHALOGEN SUBSTITUTED BISPHENOL A.

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2,6-Dichloro- and 2,6-dibromophenol are easily prepared by the  ${\rm AlCl}_3$  or  ${\rm AlCl}_3$ -CH $_3{\rm NO}_2$  catalyzed transalkylation of 4- $\pm$ -butylhalophenols in benzene. When Bisphenol A was treated with  ${\rm AlCl}_3$ catalyst in benzene, phenol was obtained in good yield. This result suggests that Bisphenol A as well as 4- $\pm$ -butylphenol might be a good starting compound to prepare 2,6-

HO 
$$\stackrel{X}{\longleftrightarrow}$$
  $\stackrel{CH_3}{\longleftrightarrow}$   $\stackrel{X}{\longleftrightarrow}$  OH  $\stackrel{AlCl_3}{\longleftrightarrow}$   $\stackrel{X}{\longleftrightarrow}$   $\stackrel{OH}{\longleftrightarrow}$   $\stackrel{X}{\longleftrightarrow}$   $\stackrel{OH}{\longleftrightarrow}$   $\stackrel{X}{\longleftrightarrow}$   $\stackrel{II}{\longleftrightarrow}$ 

a: X = C1; b: X = Br

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dihalophenols. We now report the preparation of 2,6-dichloro- ( $\Pi$  a) and 2,6-dibromophenol ( $\Pi$  b) from 3,3',5,5'-tetrachloro- ( $\Pi$ a) and -tetrabromo-bisphenol A ( $\Pi$ b) by the treatment with AlCl<sub>3</sub> in benzene.

Treatment of Ia with AlCl<sub>3</sub> catalyst in benzene at 50° for 5 hr gave the expected II a in 85% yield; however, 2,2-diphenyl-propane, which would also be expected to form, was not isolated but a small amount of unexpected diphenylmethane and the unidentified arylalkanes were detected by VPC analysis. In case of Ib, not only the expected II b but also 2-bromophenol and bromobenzene were obtained in 67%, 6% and 5% of yields respectively. The last two might be formed from the transbromination of the former (IIb) as reported previously.<sup>2</sup>

Ib 
$$\xrightarrow{\text{A ICl}_3}$$
 II b +  $\bigcirc$  Br +  $\bigcirc$ 

### EXPERIMENTAL

All melting and boiling points are uncorrected. IR spectra were measured as KBr pellets on a Nippon Bunko IR-A spectrophotometer.

THE PREPARATION OF 2,6-DICHLORO- AND 2,6-DIBROMOPHENOL

Analytical Procedure. The analyses were carried out by gas chromatography using a Yanagimoto Gas Chromatograph, Yanaco YR-101: column, 30% high vacum silicon grease, 75 cm; increase rate of column temperature, 12°/min, carrier gas, hydrogen, 30 ml/min.

From the areas of individual peaks, mole % figures were calculated for each product after the relative response data had been determined by the internal standard method. Nitrobenzene was used as an internal standard.

<u>Materials.</u>- Bisphenol A of commercial grade was used without further purification. 3,3',5,5'-tetrachloro- (Ia) and -tetrabromo-bisphenol A (Ib) were prepared from Bisphenol A according to the reported method and purified by recrystallization:

Ia: mp. 161-162°, lit. 4 mp. 162-163°. Ib: mp. 136-137°, lit. 5 mp. 136-137°. Aluminum chloride was purified by sublimation just prior to use.

2,6-Dichlorophenol ( $\Pi$  a).- To a solution of 29.4 g (0.1 mole) of Ia in 250 ml of benzene was added 29.2 g (0.22 mole) of AlCl $_3$ , and the reaction mixture was shaken at 50° for 5 hr and quenched with 200 ml of dilute hydrochloric acid (1:1). The organic layer was separated and extracted with 10% sodium hydroxide and the aqueous extract was acidified with 10% hydrochloric acid. After extraction with diethyl ether and drying (sodium sulfate), the ethereal extract was distilled to afford 24.4 g (86%) of  $\Pi$  a, mp. 64-65°, its IR spectrum was identical with that of an authentic sample.  $^2$ 

Small amounts of diphenylmethane and the other unidentified arylalkanes were detected by the VPC analysis of the TASHIRO, WATANABE AND OE

residual organic layer extracted with 10% sodium hydroxide. 2,6-Dibromophenol (IIb).- Similarly a solution of 47.2 g (0.1 mole) of Ib and 29.2 g (0.22 mole) of AlCl<sub>3</sub> in 250 ml of benzene was shaken at 50° for 2 hr, and then it was treated and worked up as described above affording 34.3 g (67%) of Ib, mp. 57-59°, accompanied by 6% of 2-bromophenol, bp. 194-195°/760 mmHg. The IR spectra of the both compounds were identical with these of the authentic samples.<sup>2</sup>

Besides diphenylmethane and the unidentified arylalkanes described above, bromobenzene was detected in about 5% yield by the VPC analysis of the residual organic layer extracted with 10% sodium hydroxide.

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